		Recei	ving Rep	ort		
	ate: <u>9/4/8</u> upplier: <u>MAGA</u>	10	Batc Dart	h No: <u>//</u> P/O:	11138/ 8478	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cr Cr	y s	elease Note A Vaybill Attache hipment Com G6 Inspection Vork Order	ed: Yo plete: Yo	esNo	N/A N/A N/A
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
Production/Ad Date Received/Cost Initial	09/04/09	Initials	of receiver ((if shipment	OK) Level C	
H:\FORMS\Purch	asing\approved purch\RECF	REPORT Revi	D			

.



SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY K6A 1K7

Magna Stainless

5775 Kieran St, Saint-Laurent QC H4S 0A3 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 1009404

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY K6A 1K7

MTR:Y

INVOICE DATE:	04/08/09
ORDER DATE:	04/01/09
SHIP DATE:	04/08/09
ORDER NUMBER:	W010175
PURCHASE ORDER:	8479

	Currence			Sale	es Person	Ship Via		F.O.B.	Te	rms
CE	Currency ANADIAN DOLL	ARS	ERYC			NIR:R-557065-1	PREPA	(D	NET 30 DA	YS
\geq	Back Ordered		dered	Unit		Description		Shipped	Price Per	Value
LII	Back Oldered		3	Γ	ALUMINUM SHI			1 PC	215.00	215.00
			2	PC	MLB 2024-T3 ALCLA L024780	D .050" X 48" X 144" 2 PC/71 LB		2 PC	265.00	530.00
					RECEI	VED APR 1 4 2009				

04/09/09 14:08:58

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Merchandise:	745.00
Surcharges:	
No Tax Costs:	
GST	37.25
Total Due:	782.25

Q.S.T. # 1213236471 G.S.T. # 881565899 RT0001



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I009404 Page: 1 of 1

SOLD TO DART AEROSPACE LTD 1270 ABERDEEN STREET

Contact: CHANTAL

SHIP TO: DART AEROSPACE LTD 1270 ABERDEEN STREET

SPECIAL INSTRUCTIONS

HAWKESBURY K6A 1K7 , ON

HAWKESBURY

, ON

K6A 1K7

Ship Terms: PREPAID

MATE AV

Currer	ncy Sales Pe	erson Custor	mer Phone Cust	omer Fax	Custon	ner PO
CANADIAN DOLLA	RS ERYCK BLAIS	(613)	632-5200 (613)	632-1053 8	479	
Sales Order	Terms	Ship Via	Date	Ordered Date	Required [Date Shipped
1						

 W010175
 NET 30 DAYS
 NIR:R-557065-1
 04/01/09
 04/07/09
 04/08/09

	Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
	3		PC	ALUMINUM SHEET ASH 2024 T3 ALCLAD .040" x 48" x 144" 29 LB / 1 PC	L024774	459800A9	1
	2		PC	MLB 2024-T3 ALCLAD .050" X 48" X 144" 71 LB / 2 PC	L024780	442296A0	2
	•						
			:	C 8/4/8)			
	Ø Snid	with	W	000177	Total	Weight:	100 LB
/					TOTAL	weight:	100 LB

Received by:______ Date:_____ Signature:_____



Purchase Order

Date Apr 01, 2009 Page 1

Purchase Order Number PO00008479

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury. Ontario K6A 1K7

Phone: (613)632-9577 (613)632-1053 Fax:

Vendor Address:

Magna Stainless 5775 rue Kieran

St Laurent, Ouebec H4S 0A3

Canada Phone

Fax

(514) 339-1211 (514) 339-1105

Ship To:

Main Finished Goods Location

Dart Aerospace Ltd 1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

					1 21 1 1/2	Jee
Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
Reference	00111401	VC-MAG002	Apr 01, 2009	N30	yours	Apr 09, 2009
		100 100 1000	1		. 12	

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	MOU	Extended Price
144.0000 New 2	M2024T3S040 18 1314Vef Con	2024-T3 .040 sheet iments: MATERIAL: 2024-T3 PER AMS-QQ-A-25	09/04/2009 ALUMINUM	No SHEET 037	4.479166	sf	645.00
1 ∕96.0000	M2024T3S050		09/04/2009		5.520800	sf	530.00
12.0000	M304B0375X03000 Con	M304 SS bar .375 x 3.00 ments: MATERIAL: 304/316	l .	STEEL	12.083333 BAR	f	145.00
M.19	10 9/4/7 1/4/7	(NOTE: AISI 303 NO	T ACCEPTA	BLE)			
		CEONLY	MATERIAL	CERTI	FICATION		
	SEFFHE		REQ'D U	ON D	ELIVERY		
Comments:		Tax Summary: GST ONTPST		66.00 0.00	Less: included tax		0.00
i i i		Entered By:	CLAVO	F	Subtotal Total tax		1,320.00 66.00
:		Approved By:			Total purchase	order in	1,386.00

SHIP TO:				•		•	Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586					
SOLD TO:							- C	ER'	TIF	Serial Nu 415633	mbei	REPORT '
	<u></u>	1			r				1			
CUSTOMER PO NUMBE P90126DK005	iR:	WO	RK PACH	AGE:	C	USTOMER PAF	IT NUMBER:			RUN/LOAD ID: 485/12	GOV'1	CONTRACT NUMBER:
KAISER ORDER NO:	LINEIT	EM:	SHIP D	ATE:		ALLOY:	CLAD:	TEMP	ER:	PRODUCT	DESCF	RIPTION:
1080194	5	i	2-MA	R-200	9	2024	BARE	T3		MILL FIN	ush s	SHEET
WEIGHT SHIPPED:	QUANT	ITY:		B/L	NU	MBER:	GAUGE:			WIDTH:		LENGTH:
2770 LB	98 PC	S ES	ST.	202	217	716	0.0400 #	N		48.000 IN		144,000 IN

Certified Specifications

AMS 4037/RevN CMMP 019/RevD AMS-QQ-A-250/4/RevA CMMP 025/RevR

ASTM B 209/Rev07

Test Code: 1504

Test Results

Lot: 459800A9 Cast 453

Drop 22

Ingot 3

(ASTM E8/B557)

Tensile:

Temper

T3

Dir / # Tests

LT / 2 (Min:Max)

Ultimate KSI (MPA)

Yield KSI (MPA) 44.7:45.3

TI

0.01

Elongation % 18.2:18.8

ZR

66.8:67.6 (308:312) (461:466)

(ASTM E1251)

Chemistry: SI 80.0 Actual

CU MN FE 0.23 4.6 0.53

MG CR 1.3 0.01

ZN 0.18

ZN

0.00

0.25

٧ 0.01 0.01

OTHER TOT 0.03

ALLOY LIMITS

SI FE Chemistry: 2024 MIN 0.00 0.00 MAX 0.50 0.50

CU MN 0.30 3.8 4.9 0.9

MG CR 1.2 0.00 1.8 0.10 Aluminum Remainder

TI 0.00 0.15

٧ 0.00 0.00 0.05 0.05

ZR OTHER **EACH** TOT

MAX 0.05 0.15

TEST NOTES

2024-T351 plate 3.001-4.000" thick, if ultrasonically inspected, meets requirements of CMMP025 per SDR CMMP025-KalserT-2.

Page 1 of 2



1

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4156330

THIS IS A THUE CO PY OF THE CHICAGE.
MILL TEST REHONT GOV ON FILE.
RECEIVED AND INSPROVED.

MAR J ~ 2009

BY Maken MILECA CALLER CO. THICATON PRODUCEDS

CERTIFICATION

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HERBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER OFFARE 225.872-18), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DEARS 252-225 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN COMFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTIRES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-8001:2000 CERTIFIED.

BILL POYNOR, LABORATORIES SUPERVISOR

Page 2 of 2

19401DG012-2 MAGNA STAINLESS PO: PO04200 Part #:

1.00PC

29.00LB

SHIP TO:	RETARING THE	لم
SOLD TO:	The A. THUE CORE MEL TEST REPORT RECEIVED AND	, v

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4141472

CUSTOMER PO NUMBER: P80730DK001					CUSTOMER PART NUMBER: SHIP 101				GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1073572	LINE ITI		DATE: SEP-2008	ALLOY: 2024	CLAD: BARE	TEMP	ER:	1	DESCRIPTION: VISH SHEET	
WEIGHT SHIPPED: 3854 LB	QUANTI 110 PC	ITY: CS EST.	B/L N 2019	iumber: 9439	GAUGE: 0.0500 1	GAUGE: 0.0500 IN		WIDTH: 48.000 IN	LENGTH: 144.000 IN	

I

Certified Specifications

AMS 4037/RevN CMMP 019/RevD AMS-QQ-A-250/4/RevA CMMP 025/RevR

ASTM B 209/Rev07

Test Code: 1504

Test Results

Lot: 442296A0 Cast 432

Drop 57

Ingot 3

CR

0.00

CR

(ASTM E8/B557)

Tensile: Temper

Dir / # Tests LT / 2 (Min:Max) Ultimate KSI (MPA) 66.6:67.6

Yield KSI (MPA) 44.2:44.9

(305:310)

Elongation % 17.3:18.9

(ASTM E1251)

Chemistry: Actual

FE CU MN 0.19 4.6 0.56

MG 1.4

(459:466)

ΖN 0.05 0.01

TJ 0.01

ZR 0.00

OTHER

TOT 0.05

ALLOY LIMITS

Chemistry: 2024 MIN MAX

SI FE 0.00 0.00 0.50 0.50

CU MN 3.8 0.30 4.9 0.9

MG 1.2 0.00 1.8 0.10 Aluminum Remainder

ZN 0.00 0.25

TI 0.00 0.00 0.15 0.05

ZR OTHER 0.00 **EACH** 0.05 TOT MAX 0.05 0.15

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC IKAISERI HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE U.S.A. OR CANADA AND MANUFACTURED IN THE U.S.A. AND HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT-TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS ARE ON FILE, SUBJECT TO EXAMINATION. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULANT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-8001:2000 CERTIFIED

BILL POYNOR, LABORATORIES SUPERVISOR

SI

0.07

Page 1 of 1

S90401DG012-3 MAGNA STAINLESS PO: PO04200 Part #: